OVERFLOW PIPE
VENT VALVE

Figure 5 to § 431.6 - Equipment and Procedures for Heat Processing Systems

● INLE

Specifications (Figure 5): A 1 1/2 inch (3.8 cm) overflow

STEAM SPREADER

pipe equipped with a 1 1/2 inch (3.8 cm) gate, plug cock, or other full-flow valve and with not more than 6 feet (1.8 m) of 1 1/2 inch (3.8 cm) pipe beyond the valve before a break to the atmosphere or to a manifold header.

Venting method (Figure 5): The vent valve must be wide open for at least 4 minutes and to at least 218 °F (or 103.5)

 $^{\circ}$ C), or for at least 5 minutes and to at least 215  $^{\circ}$ F (or

101.5 °C).